



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3237-3**Job Sheet 184913****Part No:** D3237-3**Job Qty:** 200 ea**Part Name:** Seal Filler (Price Per Ft)**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/18/18**Job Tracking No:****Due Date:** 10/25/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV B IPP A 04.02.04 New issue KJ/DS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	200 pcs	10/25/18	10/25/18	0.00	0.00	Purchasing		OCT 23 2018
110	Packaging	200 pcs	10/25/18	10/25/18	0.00	0.00	Packaging2		OCT 23 2018
120	QC	200 pcs	10/25/18	10/25/18	0.00	0.00	QC6		
130	Packaging	200 pcs	10/25/18	10/25/18	0.00	0.00	Packaging3-1		OCT 24 2018
140	QC21-SA	200 Ea	10/25/18	10/25/18	0.00	0.00	QC21		OCT 24 2018

Part Op 100 - Issue P/O: 41375 D3237-3 Seal as per Dwg D3237 Possible Supplier: Mill Supply Inc. P/N: R-1029 (comes in 50 ft rolls)

110 - Ensure Material Release Note is attached

OCT 18 2018

DAS
13
9-89

x200ft

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
R-1029	Seal Filler D3237-3	200 ft (1 ea)	100-Purchasing	5120509

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	R-1029	200	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/18/18 7:37 AM dart.lavoie.chantal

Container No: S120510**Part:** D3237-3**Job No:** 184913**Serial No/Batch:** S120510**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

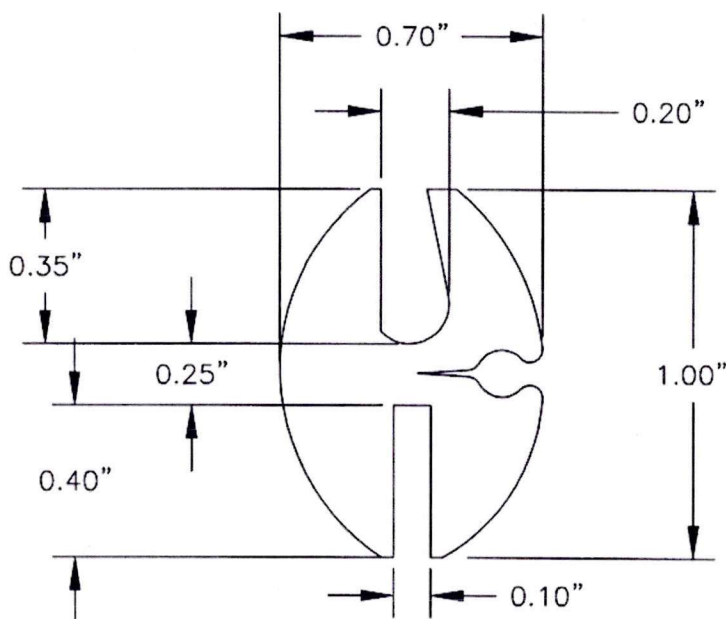
Date: 10/23/18



DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3237	REV. B SHEET 1 OF 1
DATE 04.05.05		TITLE SEAL	SCALE NTS
A	04.01.22	NEW ISSUE	
B	04.05.05	REMOVE (REF) & ADD QSI 018	

RELEASED
04.05.12 [Signature]

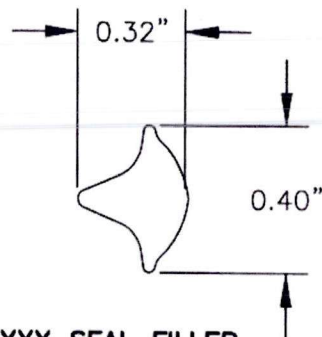
SPECIFICATION CONTROL DRAWING



D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041375**

Supplier: ROY003-VU
Royal Bank Visa (Robert Aboud)
x
xx
ON
Canada

PO No: PO041375

PO Date: 10/18/18

Due Date: 10/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: COD

Freight Terms:

Special Comments: MILL SUPPLY

E-MAILED
OCT 18 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
①	184914	R-1025		Seal Retainer D3237-1 AS PER DWG D3237 REV. B	Firmed	-	10/25/18	200 ft	0 ft	200 ft	\$1.23/ft	\$246.00
				200 ft OCT 23 2018								
②	184913	R-1029		Seal Filler D3237-3 AS PER DWG D3237 REV. B	Firmed	-	10/25/18	200 ft	0 ft	200 ft	\$0.2304/ft	\$46.08
				200 ft OCT 23 2018								
Grand Total:												\$292.08

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/18/18 10:51 AM dart.lavoie.chantal

19801 Miles Rd, Cleveland, OH 44128-4117
Remit To: Po Box 28750, Cleveland, OH 44128-0750

Fax-Free (888) 781-2700

CREDIT CARD

Phone

HAWKESBURY ON K6A1K7

B
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G

SHIPPING

DAc
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9-8c

Shipping Via		Pkgs	
Weight	Charges	Weight	Charges

THANK YOU FOR YOUR ORDER
 Inspect all packages for damage or missing parts now!
 We must be contacted within 3 days if there is a problem with your order.
SEE BACK FOR DETAILS

We hereby certify that these goods were produced, or services performed in compliance with all applicable requirements of Section 6, 7 and 12 of the Fair Labor Standards Act, as amended, and of regulations and orders of the United States Department of Labor issued under Section 14 thereof.

PLEASE NOTE
 PLEASE PAY BY THIS INVOICE
 ACCORDING TO THE TERMS
 ABOVE. Past due invoices
 subject to 1-1/2% per month
 service charge.
 \$20.00 FEE
 FOR RETURNED CHECKS.
 RETURN POLICY ON BACK

Merchandise	292.08
Tax	0.00
Sub-Total	292.08
Shipping & Handling	0.00
TOTAL	292.08

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